

## PRODUCT DESCRIPTION

“Whether I customize cotton t-shirts, hoodies, or work pants, which heat transfer vinyl can offer ease of use while guaranteeing a long-lasting result?”

We created GIMME5 to answer that question. It applies in just 4 seconds at 140°C/285°F, it offers a wide color selection, is fully opaque even on dark garments, and has an elegant matt finish.

Thanks to its thickness of only 80 microns, GIMME5 is pleasant and soft on any garment and easy to use. This film is made using only the highest quality raw materials, which ensures a long-lasting application. We have tested it to last over 100 wash cycles at 90°C/194°F.

## APPLICATION TECHNIQUES

- Knockout
- Multi-layer, suggested up to 5 layers
- Layering with other products

## APPLICATION STEPS

- Cut - 45° blade
- Weed excess material
- Turn on your heat press - heat to 140°C/285°F
- Place your graphic on the garment
- Press it - 140°C/285°F for 4 seconds
- Remove the liner - hot

## SIZES

**H 50 cm** L 25 mt / 12,5mt / 5 mt / 1 mt

**H 75 cm** L 25 mt (upon request)

**H 100 cm** L 25 mt (upon request)

**H 150 cm** L 25 mt (upon request)

Oeko-Tex  
Standard 100  
Class I



Comply with  
regulation REACH  
n°1907/2006/EU

## TECHNICAL DATA



Film: PU/polyurethane



Thickness: 80μ (±5%)



Liner: adhesive PET



Finish: opaque

## PLOTTER SETTING



Cut settings: mirror



Blade: 45°



Minimum cut: 0,1 cm

## APPLICATION



Temperature: 140°C - 285°F



Time: 4''



Liner removal: hot



Pressure: medium - 3,5 bar - 50 PSI



Textile: organic, synthetic, mixed

## WASH RESISTANCE

First wash after application

wait 12 hours

Max wash temperature

90°C - 194°F

Dry clean



Dryer



## SAFETY NOTICE

The values reported in this document are average values as tested under normal conditions in our lab. We cannot provide a guarantee regarding the information abovementioned in this page. Due to possible variations in the production of garments, B-FLEX recommends testing the material prior to all applications.

Rev\_2021/03

follow us

HEADQUARTERS B-FLEX ITALIA S.r.l. info@b-flexitalia.com | www.b-flexitalia.com

NORTH AMERICA BRANCH B-FLEX AMERICA LLC info@b-flexamerica.com | www.b-flexamerica.com

ASIA-PACIFIC BRANCH B-FLEX PACIFIC PTY LTD info@b-flexpacific.com | www.b-flexpacific.com



**GIMME5**

**COLOUR GUIDE**



- Application in only 4 seconds
- Easy to weed
- Fully opaque and ideal for layering

**GIMME5**

<b>FIVE 700A</b> WHITE	<b>FIVE 733A</b> CARROT ORANGE	<b>FIVE 731A</b> ICY PINK	<b>FIVE 770A</b> PURPLE	<b>FIVE 784A</b> STEEL BLUE	<b>FIVE 752A</b> APPLE GREEN	<b>FIVE 787A</b> LIGHT TURQUOISE	<b>FIVE 763A</b> CAPPUCCINO
<b>FIVE 728A</b> LEMON YELLOW	<b>FIVE 735A</b> CORAL RED	<b>FIVE 736A</b> PINK	<b>FIVE 767A</b> ORCHID PURPLE	<b>FIVE 743A</b> LILAC	<b>FIVE 754A</b> GRASS GREEN	<b>FIVE 783A</b> AQUAMARINE	<b>FIVE 768A</b> SAND
<b>FIVE 720A</b> MEDIUM YELLOW	<b>FIVE 732A</b> FLAME RED	<b>FIVE 765A</b> FLAMINGO PINK	<b>FIVE 745A</b> PERIWINKLE	<b>FIVE 744A</b> LIGHT BLUE	<b>FIVE 750A</b> GREEN	<b>FIVE 782A</b> TURQUOISE	<b>FIVE 766A</b> BEIGE
<b>FIVE 722A</b> PUMPKIN YELLOW	<b>FIVE 730A</b> RED	<b>FIVE 738A</b> CYCLAMEN	<b>FIVE 748A</b> NAVY BLUE	<b>FIVE 746A</b> SKY BLUE	<b>FIVE 780A</b> FOREST GREEN	<b>FIVE 760A</b> BROWN	<b>FIVE 712A</b> LIGHT GREY
<b>FIVE 727A</b> OCRA YELLOW	<b>FIVE 762A</b> BORDEAUX	<b>FIVE 739A</b> VELVET RED	<b>FIVE 747A</b> MIDNIGHT BLUE	<b>FIVE 741A</b> POWDER BLUE	<b>FIVE 781A</b> OLIVE GREEN	<b>FIVE 764A</b> LEATHER	<b>FIVE 714A</b> GREY
<b>FIVE 729A</b> SALMON	<b>FIVE 773A</b> LAVENDER	<b>FIVE 761A</b> AUBERGINE	<b>FIVE 742A</b> ELECTRIC BLUE	<b>FIVE 749A</b> ICY BLUE	<b>FIVE 788A</b> MINT GREEN	<b>FIVE 769A</b> CARAMEL BEIGE	<b>FIVE 710A</b> BLACK
<b>FIVE 734A</b> ORANGE	<b>FIVE 737A</b> BLUSH PINK	<b>FIVE 777A</b> BLACKBERRY	<b>FIVE 740A</b> ROYAL BLUE	<b>FIVE 751A</b> LIME GREEN			

